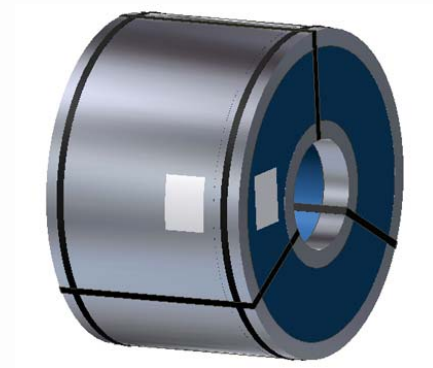
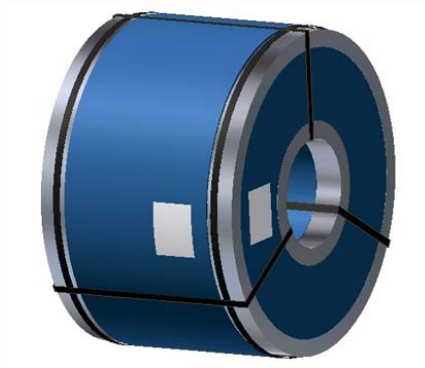
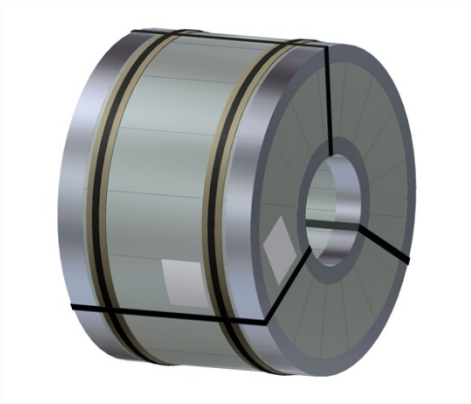


# Pesmel Packing Book



# Pesmel Packing Book

This Packing Book is developed to work as a tool when selecting and specifying the needed levels of packing.

This Packing Book includes a selection of internationally approved, most common and recommended ways of packing.

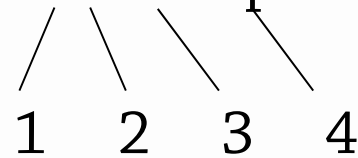
Environmental sustainability is a part of the development of new packing methods. All packing materials recommended in this book are recyclable and most of them are already manufactured from recycled material.

Different combinations and other special requirements are possible, if needed.

# Packing Codes

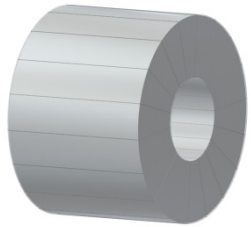
Pesmel packing code informs the level of packing as follows:

Packing Code: 63FE+options

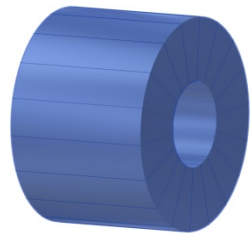


1. Level of mechanical protection → divided to different series from 10 to 80
2. Level of moisture and dirt protection → selected from 3 different levels
3. Options made before moisture protection → selected according to need
4. Options for special combinations like 63FE+Protection Strips → selection together with Pesmel representative

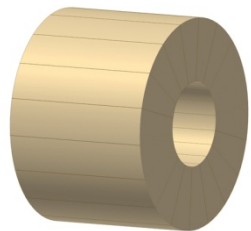
# Moisture Protection



1 Stretch film



2 VCI film +  
Stretch film



3 Crep Paper +  
Stretch film

## Selection of the moisture protection level:

As a standard for all mechanical protection series  
moisture protection level is 1 → Stretch film  
Other levels can be selected from models below

Packing Code Example: 63FE+options

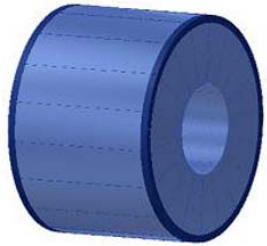
Moisture protection level  
(valid in all mechanical protection series):

1 Stretch film

2 VCI film + Stretch film

3 Crep paper + Stretch film

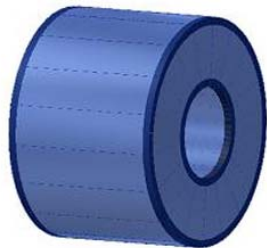
# Moisture Protection



OE Outer Edge protection



IE Inner Edge protection



FE Outer and Inner  
Edge protection

## Additional options in moisture protection:

These options are selected according the needs:

Coil is having sharp edges

Material is extra sensitive

Light packing for storing nearby is used

Handling needs extra protection

Packing Code Example: 63FE+options

Option marking as follows:

OE Outer Edge protection → Plastic under the film

IE Inner Edge protection → Plastic under the film

FE Outer and Inner protection → Plastic under the film

# Packing Codes

Selection of the mechanical protection:

Mechanical protection is divided to different series from 10 to 80:

Packing Code Example: 63FE+options

Mechanical protection level:

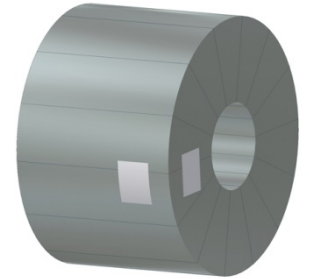
SERIES	HANDLING METHOD	HANDLING TIMES	TRANSPORTATION
10	Handling with hooks	1-3 Handling automatically	Internal use in mill or nearby
20	Handling with hooks	2-4 Handling automatically	Standard transportation vehicle with stands
30	Handling with hooks	3-6 Handlings	Truck / train transportation horizontally
40	Handling with hooks	3-6 Handlings	Truck / train transportation horizontally
50	Handling with hooks or Chains	4-8 Handlings	Truck / train transportation horizontally or vertically Maritime transportation Continental and Intercontinental
<b>60</b>	<b>Handling with hooks or Chains</b>	<b>4-8 Handlings</b>	<b>Truck / train transportation horizontally or vertically Maritime transportation Continental and Intercontinental</b>
70	Handling with hooks or Chains	4-8 Handlings	Truck / train transportation horizontally or vertically Maritime transportation Continental and Intercontinental
80	Handling with hooks or Chains	4-8 Handlings	Truck / train transportation horizontally or vertically Maritime transportation Continental and Intercontinental

# Mechanical Protection

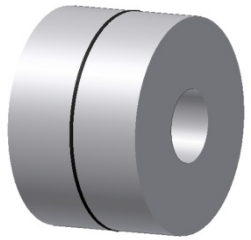
## 10 Series

Code 11

- 0. Coil before wrapping
- 1. Wrapping through the eye by PE film
- 2. Labelling with 2 labels

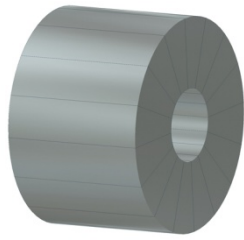


0



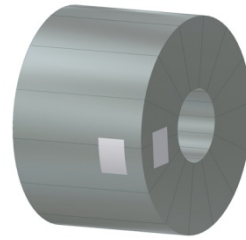
Coil before wrapping

1



Stretch film

2



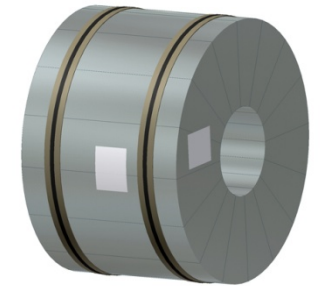
Labelling

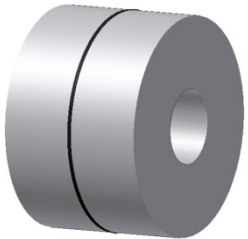

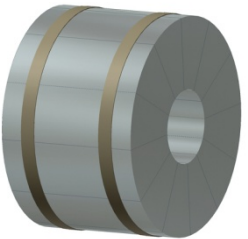
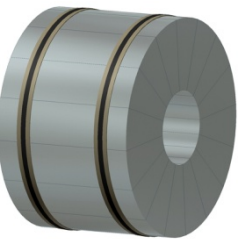
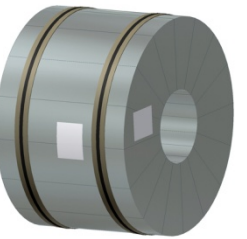
# Mechanical Protection

## 20 Series

Code 21

0. Coil before wrapping
1. Wrapping through the eye by PE film
2. Protection strips 2 pcs → Paper, Plastic, Rubber
3. Circumferential strapping 2 pcs → Plastic, Steel
4. Labelling with 2 labels



0	1	2	3	4
				
Coil before wrapping	Stretch film	Protection strips	Circum. strapping	Labelling



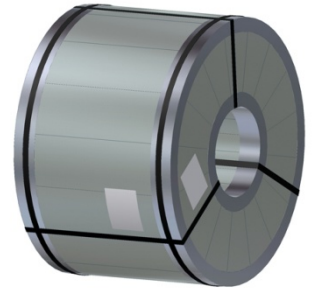
# Mechanical Protection

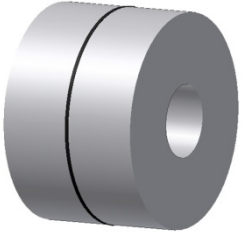

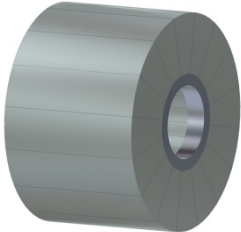
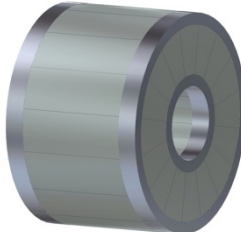
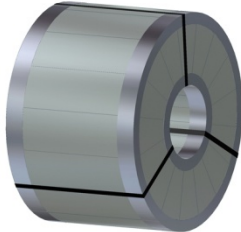
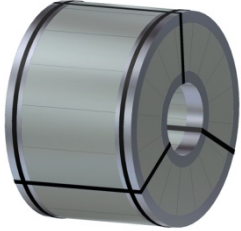
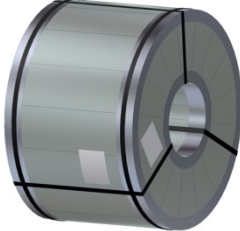
## 30 Series

- 0. Coil before wrapping
- 1. Wrapping through the eye by PE film
- 2. Inner Edge Protection 2 pcs → Steel
- 3. Outer Edge Protection 2 pcs → Steel
- 4. Radial Strapping 3 pcs → Plastic, Steel

## Code 31

- 5. Circumferential strapping 2 pcs → Plastic, Steel
- 6. Labelling with 2 labels



0  Coil before wrapping	1  Stretch film	2  Inner Edge Protection	3  Outer Edge Protection	4  Radial Strapping
5  Circum. Strapping	6  Labelling			

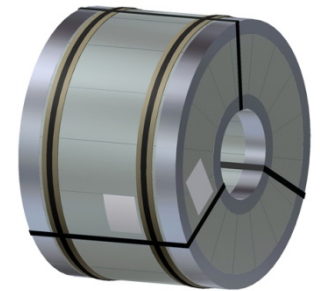
# Mechanical Protection

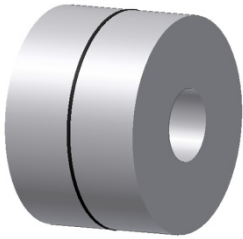

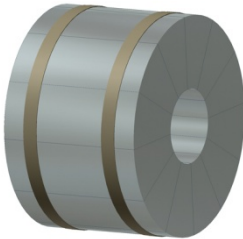
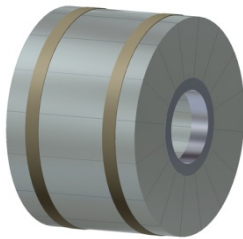
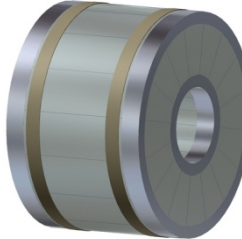
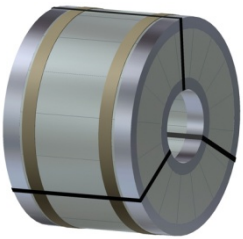
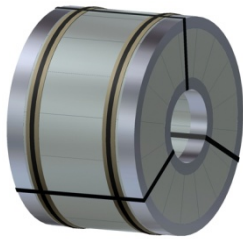
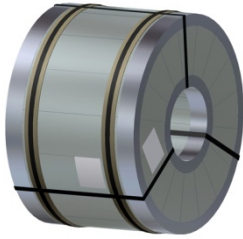
## 40 Series

- 0. Coil before wrapping
- 1. Wrapping through the eye by PE film
- 2. Protection strips 2 pcs → Paper, Plastic, Rubber
- 3. Inner Edge Protection 2 pcs → Steel
- 4. Outer Edge Protection 2 pcs → Steel

## Code 41

- 5. Radial Strapping 3 pcs → Plastic, Steel
- 6. Circumferential strapping 2pcs → Plastic, Steel
- 7. Labelling with 2 labels



<div>0</div>  <div>Coil before wrapping</div>	<div>1</div>  <div>Stretch film</div>	<div>2</div>  <div>Protection strips</div>	<div>3</div>  <div>Inner Edge Protection</div>	<div>4</div>  <div>Outer Edge Protection</div>
<div>5</div>  <div>Radial Strapping</div>	<div>6</div>  <div>Circum. Strapping</div>	<div>7</div>  <div>Labelling</div>		

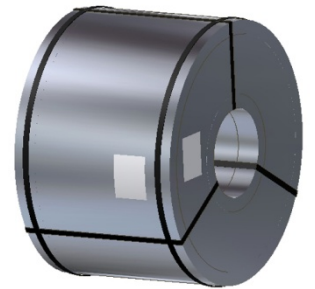
# Mechanical Protection

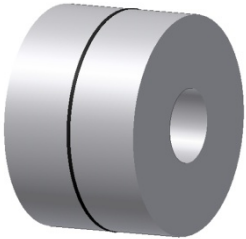
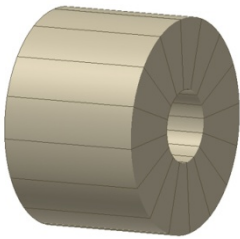
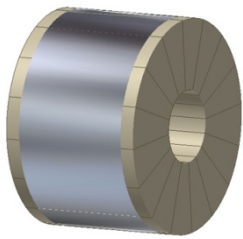
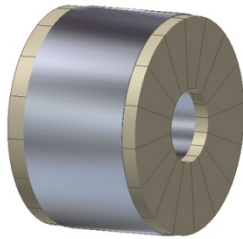
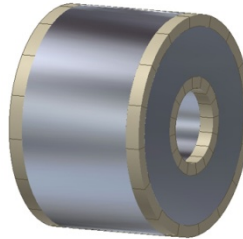
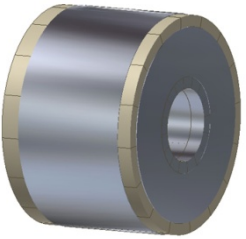
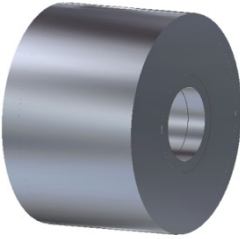
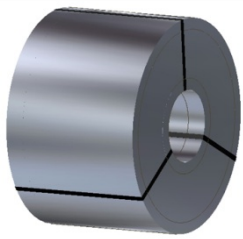
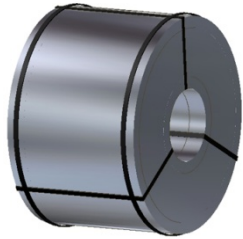
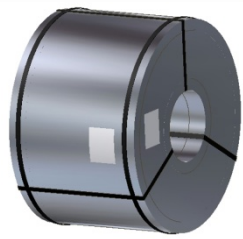
## 50 Series

0. Coil before wrapping
1. Wrapping through the eye by crep paper and PE film
2. Outer Body Wrapping → Steel
3. Inner Body Wrapping → Steel
4. Headers 2 pcs → Steel

## Code 53

5. Inner Edge Protection 2 pcs → Steel
6. Outer Edge Protection 2 pcs → Steel
7. Radial Strapping 3pcs → Plastic, Steel
8. Circumferential strapping 2 pcs → Plastic, Steel
9. Labelling with 2 labels



0  Coil before wrapping	1  Stretch film	2  Outer Body wrapping	3  Inner Body wrapping	4  Headers
5  Inner Edge Protection	6  Outer Edge Protection	7  Radial Strapping	8  Circum. Strapping	9  Labelling

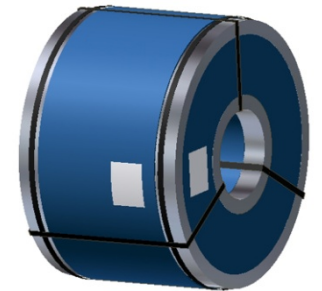
# Mechanical Protection

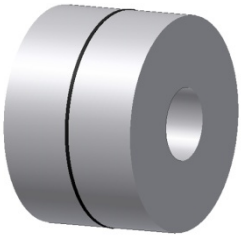
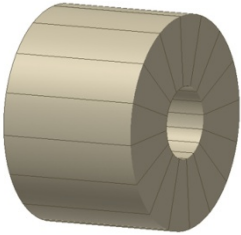
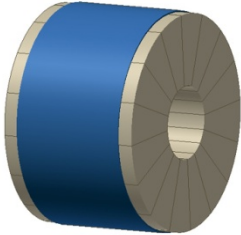
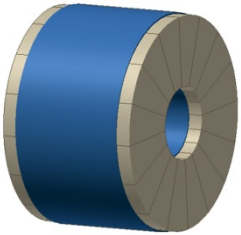
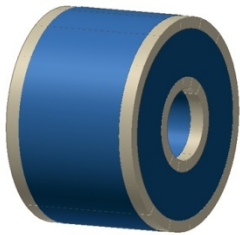
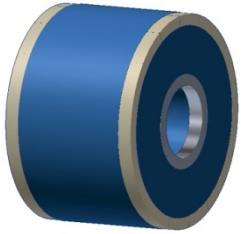
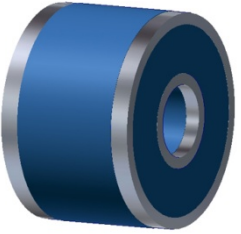
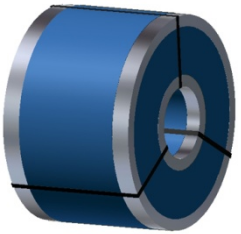
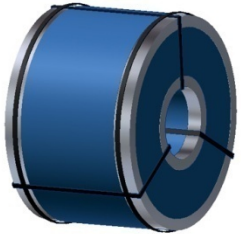
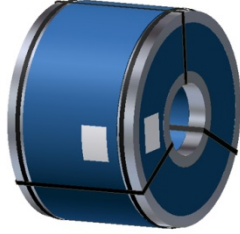
## 60 Series

0. Coil before wrapping
1. Wrapping through the eye by crep paper and PE film
2. Outer Body Wrapping → Plastic
3. Inner Body Wrapping → Plastic
4. Headers 2 pcs → Plastic

## Code 63

5. Inner Edge Protection 2 pcs → Steel
6. Outer Edge Protection 2 pcs → Steel
7. Radial Strapping 3pcs → Plastic, Steel
8. Circumferential strapping 2 pcs → Plastic, Steel
9. Labelling with 2 labels



0  Coil before wrapping	1  Stretch film	2  Outer Body wrapping	3  Inner Body wrapping	4  Headers
5  Inner Edge Protection	6  Outer Edge Protection	7  Radial Strapping	8  Circum. Strapping	9  Labelling

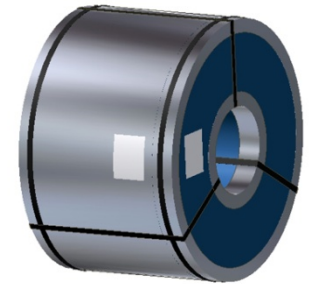
# Mechanical Protection

## 70 Series

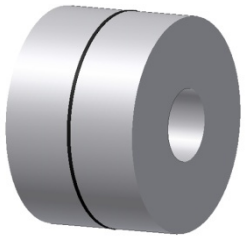
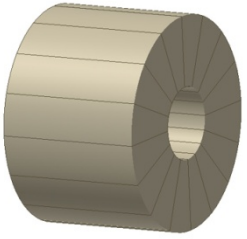
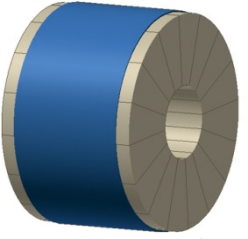
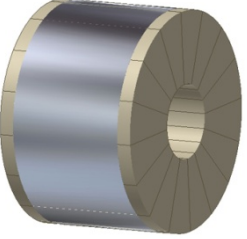
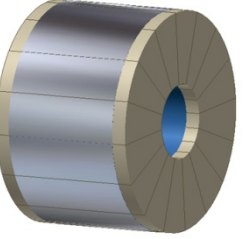
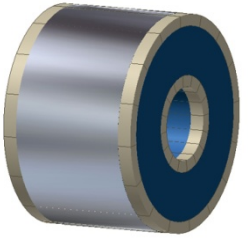
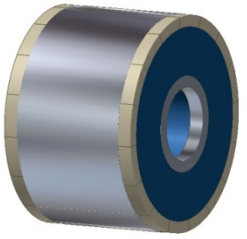
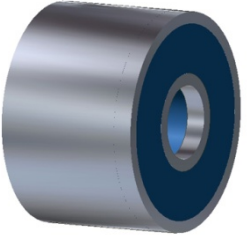
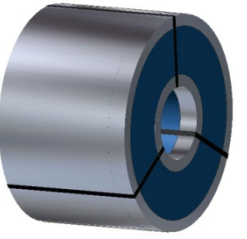
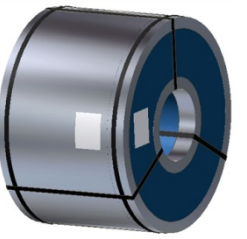
0. Coil before wrapping
1. Wrapping through the eye by crep paper and PE film
2. Outer Body Wrapping → Plastic
3. 2nd Outer Body Wrapping → Steel
4. Inner Body Wrapping → Plastic

## Code 73

5. Headers 2 pcs → Plastic
6. Inner Edge Protection 2 pcs → Steel
7. Outer Edge Protection 2 pcs → Steel
8. Radial Strapping 3pcs → Plastic, Steel
9. Circumferential strapping 2pcs → Plastic, Steel



10. Labelling with 2 labels

0  Coil before wrapping	1  Stretch film	2  Outer Body wrapping	3  2nd Outer Body wrapping	4  Inner Body wrapping
5  Headers	6  Inner Edge Protection	7  Outer Edge Protection	8  Radial Strapping	9/10  Circum. Strapping/Labeling



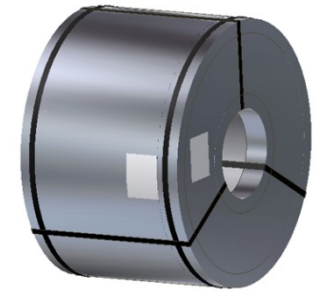
# Mechanical Protection

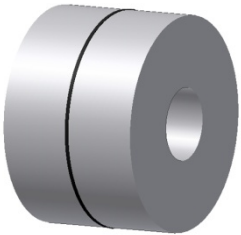
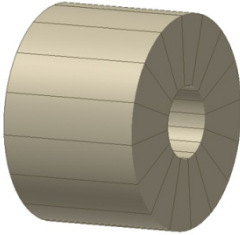
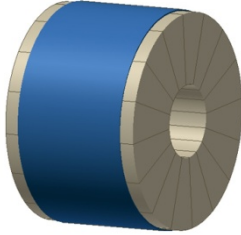
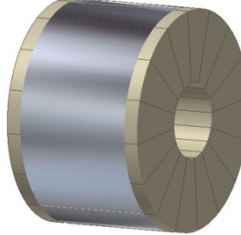
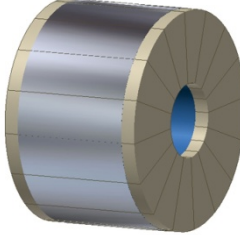
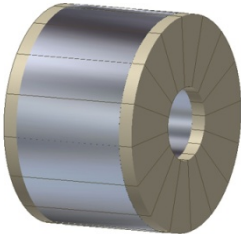
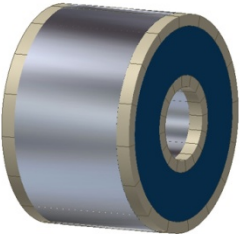
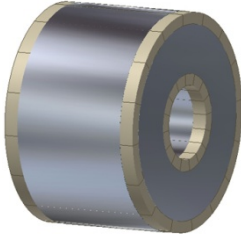
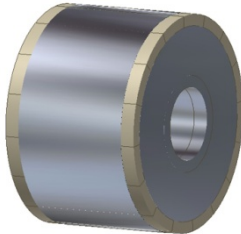
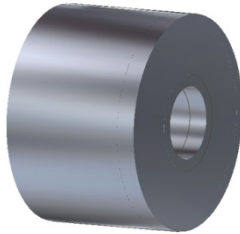
## 80 Series

## Code 83

0. Coil before wrapping
1. Wrapping through the eye by crep paper and PE film
2. Outer Body Wrapping → Plastic
3. 2nd Outer Body Wrapping → Steel
4. Inner Body Wrapping → Plastic

5. 2nd Inner Body Wrapping → Steel
6. Headers 2 pcs → Plastic
7. 2nd headers 2 pcs → Steel
8. Inner Edge Protection 2 pcs → Steel
9. Outer Edge Protection 2 pcs → Steel



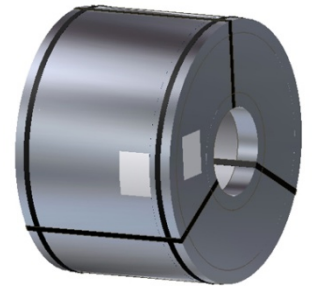
0  Coil before wrapping	1  Stretch film	2  Outer Body wrapping	3  2nd Outer Body wrapping	4  Inner Body wrapping
5  2nd Inner Body Wrapping	6  Headers	7  2nd Headers	8  Inner Edge Protection	9  Outer Edge Protection

# Mechanical Protection

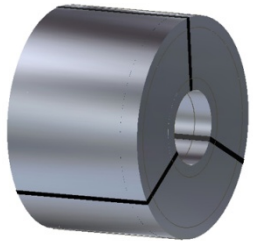
## 80 Series

Code 83

- 10. Radial Strapping 3 pcs → Plastic, Steel
- 11. Circumferential strapping 2 pcs → Plastic, Steel
- 12. Labelling with 2 labels

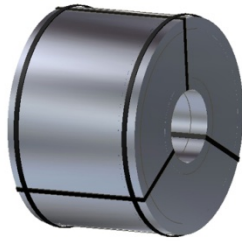


10



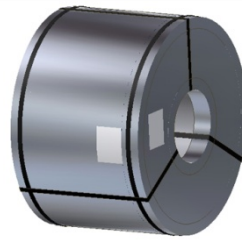
Radial Strapping

11



Circumferential Strapping

12



Labeling

# Mechanical Protection

## Palletizing

Palletizing is a good option when considering mechanical protection for products. Especially if product is sensitive or delivery chain includes lot's of handling, palletizing can be considered as one of the packing options.

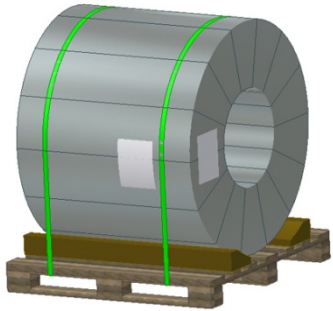
Pallet offers good mechanical protection without packing the product heavily, although also the heavy packing codes can be improved by palletizing products.

Palletizing also makes it possible to handle products with normal forklifts, which is a clear benefit especially for distribution.

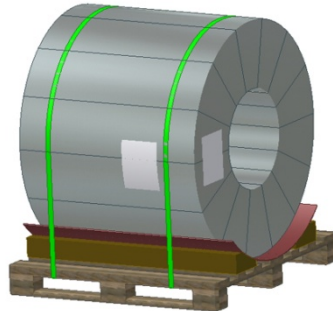
Palletizing can be done horizontally or vertically. By adding cardboards or lids, it is possible to improve the pack even more.



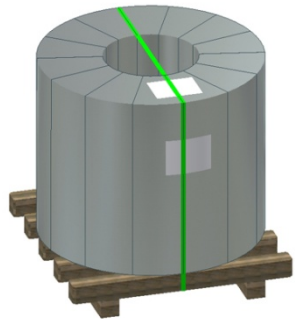
# Mechanical Protection



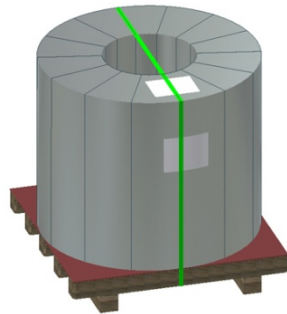
Horizontal Palletizing



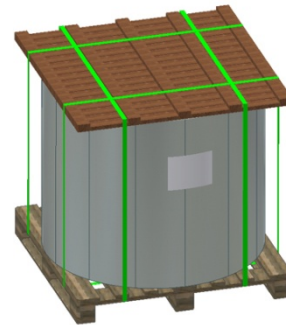
Horizontal Palletizing  
with CardBoard



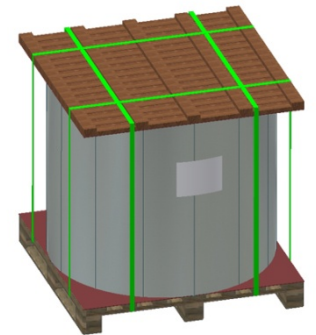
Vertical Palletizing



Vertical Palletizing  
with CardBoard



Vertical Palletizing  
with Lid



Vertical Palletizing with  
CardBoards and Lid

# Packing Materials

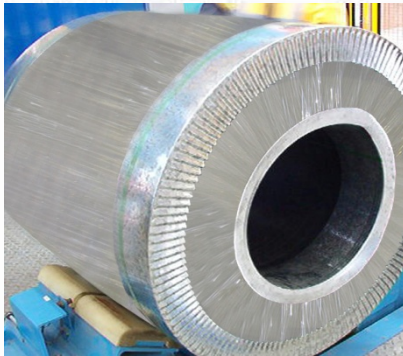
<b>THROUGH THE EYE WRAPPING</b>		
Stretch Film PE		Thickness 40-80 µm
VCI Film		Thickness 40-120 µm
Crep Paper		Grammage 60-120 g/m2
<b>INTEGRATED EDGE PROTECTION</b>		
Corrugated Plastic		Thickness 2,5mm
Solid Plastic		Thickness 2,5mm
<b>BODY WRAPPING MACHINE INNER/OUTER</b>		
Corrugated Plastic		Thickness 2,5 - 4mm
Solid Plastic		Thickness 2-4mm
Cardboard Paper		Thickness 1-2mm
Galvanized Steel		Thickness 0,5 – 0,8mm
<b>PROTECTION STRIP FEEDER</b>		
Cardboard Paper		Thickness 1 – 2 mm
Plastic		Thickness 2 – 4 mm
Rubber		Thickness 1 – 2 mm
<b>HEADERS</b>		
Corrugated Plastic		Thickness 2,5 - 4mm
Solid Plastic		Thickness 2-4mm
Hardboard		Thickness 2-4mm
Galvanized Steel		Thickness 1mm
<b>INNER EDGE PROTECTION STEEL</b>		
Galvanized Steel		Thickness 0,8-1,2mm
<b>OUTER EDGE PROTECTION STEEL</b>		
Galvanized Steel		Thickness 0,6-1,0mm
<b>STRAPPING</b>		
Plastic		19, 25, 32mm
Steel		19, 25, 32mm
<b>LABELLING</b>		
Self adhesive		Size TBD (A5, A4, A3)

# Examples



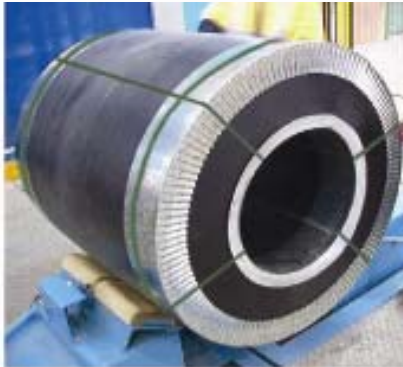
110E

Stretch film wrapped coil with integrated outer edge protection



31

Stretch film wrapped coil with steel edge protectors



61

Stretch film wrapped coil with heavy mechanical protection

# Pesmel Packing Book

[www.pesmel.com](http://www.pesmel.com)

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