The future of warehousing is carbon-neutral

Pesmel's automated warehousing solutions do not just increase efficiency and productivity. They are also an integral part of the company's comprehensive carbon-neutral solution for sustainable intralogistics.

For over 40 years, Pesmel has been providing customers with many benefits such as improved energy efficiency, shorter turnaround times, and space optimization. Today, the unique high-bay automated storage and retrieval system (ASRS) also allows the establishment of carbon neutral warehousing, improving the overall sustainability of customer's operations. Because warehousing and logistics are a key element of any steel supply chain, creating carbon neutral warehousing and logistics has a big role to play in reducing the environmental impact.

"Pesmel's unique high-bay ASRS allows the establishment of carbon neutral warehousing."

Examining the possibilities

To fully understand the contribution that can be made with sustainable warehousing, Pesmel prepared a new climate impact summary examining the carbon footprint of Pesmel solutions. An ASRS of a mid-sized CRM (Cold Rolling Mill) complex producing 1,000,000 metric tons annually with two stacker cranes and a lifecycle of 40 years was evaluated. The life cycle greenhouse gas emissions of this scope of supply were calculated at just under 18,000 metric tons of $\rm CO_2e$, the majority of which comes from two sources – the steel required for manufacture and the operational energy consumption. The calculation includes materials, manufacturing, use of the system, and disposal.

Steel is the main material used in ASRS, making up approximately 95% of all materials in the racking, cladding, and stacker cranes. In our example, this amounts to about 2,100,000 kg of steel. The rest consists primarily of mineral wool and zinc for cladding, and fuel used during installation. Although the production of steel requires significant energy outlay, it holds an important position in the circular economy. It is the most recycled material in the world and can be recycled many times without reducing its quality while using only one third of the energy needed to make virgin steel. For every one kilogram of steel that is recycled over the product's life, a saving of 1.5 kilograms of $\mathrm{CO}_2\mathrm{e}$ is realized.

Sustainable stacker cranes and solar solutions

The other main way in which CO_2 emission reductions can be made is by increasing the energy efficiency of the ASRS. The ultimate goal is to create a solution whereby more energy is produced than consumed. For many years, Pesmel has included regenerative drive technology in stacker cranes as a well-established and easy way to reduce energy use. Included in the standard offering, braking energy is collected and fed back into the power grid. This technology is paired with energy efficient operating devices that are optimized according to usage requirements.

To minimize carbon dioxide emissions, Pesmel recommends the use of rooftop solar panels. As the chart below shows, harvesting renewable energy on-site to meet energy demand makes a big difference, as it nearly covers the ${\rm CO_2}$ emissions of energy consumption during operation, assuming the EU's average solar energy potential. The ASRS's electric infrastructure can also be utilized for rooftop solar power grid. The solar energy system can be included by Pesmel as part of the delivery.

"The ultimate goal is to create a system whereby more energy is produced than consumed."

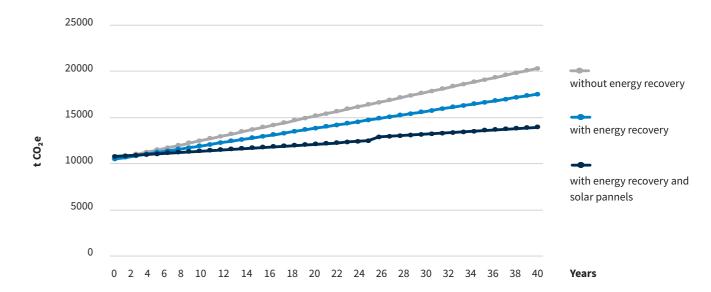
The climate impact summary showed that using the specified solution results in carbon dioxide emissions per handled tonne of steel of 0.4 kg when solar panels are not installed. With their installation, CO_2 emissions drop by about 25% to only 0.3 kg per handled tonne.

The remaining emissions, representing less than 0.5 percent of the total ASRS investment costs, can be offset using certified emission reduction schemes, such as wind power, solar energy, or forest planting- or protection projects, resulting in a lifetime carbon-neutral warehousing solution.

By giving the possibility for carbon-neutral warehousing, Pesmel's ASRS has become an essential part of a sustainable logistics ecosystem.

With solar panel installation, the carbon dioxide emissions in the Pesmel ASRS solution are only 0.3 kg per handled steel tonne.





The CO₂ emissions can be only 0.3 kg per handled tonne, mininizing the need for compensation in order to achieve carbon neutrality.

